

## საქართველოს სტანდარტი

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პოლიეთილენი (PE) - ნაწილი 1: ზოგადი

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## საინფორმაციო მონაცემები

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### 3 პირველად

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English Version

Plastics piping systems for water supply, and for drains  
and sewers under pressure - Polyethylene (PE) - Part 1:  
General

Systèmes de canalisations en plastique pour  
l'alimentation en eau et pour les branchements et les  
collecteurs d'assainissement avec pression -  
Polyéthylène (PE) - Partie 1: Généralités

Kunststoff-Rohrleitungssysteme für die  
Wasserversorgung und für Entwässerungs- und  
Abwasserdruckleitungen - Polyethylen (PE) - Teil 1:  
Allgemeines

This European Standard was approved by CEN on 10 December 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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# Contents

Page

European foreword .....	3
Introduction .....	5
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions .....	8
3.1 Geometrical characteristics .....	8
3.2 Material definitions.....	10
3.3 Definitions related to material characteristics.....	11
3.4 Definitions related to service conditions .....	12
3.5 Definitions related to joints .....	13
4 Symbols and abbreviated terms.....	13
4.1 Symbols.....	13
4.2 Abbreviated terms.....	14
5 Material .....	14
5.1 Material of the components .....	14
5.2 Compound.....	15
5.2.1 Additives and pigments .....	15
5.2.2 Colour .....	15
5.2.3 Characteristics .....	15
5.3 Fusion compatibility for PE 80, PE 100 and PE 100 RC materials.....	20
5.4 Classification and designation .....	20
6 Effect on water quality .....	21
Annex A (normative) Pressure reduction coefficients .....	22
Annex B (informative) Resistance to rapid crack propagation.....	23
B.1 General.....	23
B.2 Initiation .....	23
B.3 Parameters governing propagation/arrest .....	23
B.4 Test methods .....	24
Annex C (informative) Additional information related to the installation of PE100-RC systems for conventional and non-conventional installations .....	25
C.1 Pipe material .....	25
C.2 Installation conditions.....	26
Bibliography.....	28

## European foreword

This document (EN 12201-1:2024) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2024, and conflicting national standards shall be withdrawn at the latest by July 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12201-1:2011.

System Standards are based on the results of the work being undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test methods to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.

EN 12201 consists of the following parts:

- EN 12201-1, *Plastics piping systems for water supply, and for drains and sewers under pressure — Polyethylene (PE) — Part 1: General* (this document);
- EN 12201-2, *Plastics piping systems for water supply, and for drains and sewers under pressure — Polyethylene (PE) — Part 2: Pipes*;
- EN 12201-3, *Plastics piping systems for water supply, and for drains and sewers under pressure — Polyethylene (PE) — Part 3: Fittings*;
- EN 12201-4, *Plastics piping systems for water supply, and for drains and sewers under pressure — Polyethylene (PE) — Part 4: Valves for water supply systems*;
- EN 12201-5, *Plastics piping systems for water supply, and for drains and sewers under pressure — Polyethylene (PE) — Part 5: Fitness for purpose of the system*.

In addition, the following document provides guidance on the assessment of conformity:

- CEN/TS 12201-7, *Plastics piping systems for water supply, and for drainage and sewerage under pressure — Polyethylene (PE) — Part 7: Guidance for the assessment of conformity*.

The revision of this System Standard has been carried out to add the PE 100-RC type materials with enhanced resistance to slow crack growth. Annex C discusses the performance of this type of material and gives additional information for non-conventional installation techniques. The size range has been increased to 3 000 mm diameter, test methods have been updated, and new test methods have been added for PE 100-RC materials.

Any feedback and questions on this document should be directed to the users’ national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## Introduction

This document specifies the requirements for a piping system and its components made from polyethylene (PE). The piping system is intended to be used for water supply intended for human consumption, including the conveyance of raw water prior to treatment, drains and sewers under pressure, vacuum sewer systems, and water for other purposes.

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the products covered by the EN 12201 series:

- this document provides no information as to whether the products may be used without restriction in any of the Member States of the EU or EFTA;

**NOTE** Attention is drawn to the presence of national regulations and testing arrangements in relation to products intended for use in water supply to ensure fitness for contact with drinking water.

Requirements and test methods for components of the piping system are specified in EN 12201-2, EN 12201-3 and EN 12201-4.

Characteristics for fitness for purpose of the system are covered in EN 12201-5 [1]. CEN/TS 12201-7 [2] gives guidance for assessment of conformity.

This part of EN 12201 covers the general aspects of the plastics piping system.