

საქართველოს სტანდარტი

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ტექნიკა (TOFD) - მისაღები დონეები

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**Non-destructive testing of welds —
Time-of-flight diffraction technique
(TOFD) — Acceptance levels**

*Essais non destructifs des assemblages soudés — Technique
de diffraction des temps de vol (méthode TOFD) — Niveaux
d'acceptation*





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CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

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Foreword

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This second edition cancels and replaces the first edition (ISO 15626:2011), which has been technically revised. The main changes compared to the previous edition are as follows:

- in [6.3.1](#), method 4 has been described;
- for all figures, the keys have been completed.