

## საქართველოს სტანდარტი

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English Version

## Aluminium and aluminium alloys - Coil coated sheet and strip for general applications - Specifications

Aluminium et alliages d'aluminium - Tôles et bandes revêtues en bobine pour applications générales - Spécifications

Aluminium und Aluminiumlegierungen - Bandbeschichtete Bleche und Bänder für allgemeine Anwendungen - Spezifikationen

This European Standard was approved by CEN on 31 January 2015.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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## Foreword

This document (EN 1396:2015) has been prepared by Technical Committee CEN/TC 132 "Aluminium and aluminium alloys", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2015 and conflicting national standards shall be withdrawn at the latest by October 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1396:2007.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

საინფორმაციო ნაწილი. სრული ტექსტის სანახავად შეიძინეთ სტანდარტი.

## Introduction

Organic coated aluminium and aluminium alloy strip and sheet products can be used to advantage in cases where corrosion resistance and decorative appearance are of primary importance. They have applications throughout the flat products processing industry e.g. in the building, automotive, caravans, appliances, fabricating and packaging industries.

Organic coated aluminium and aluminium alloy flat products can be delivered in numerous types and grades, depending on the base material used (various grades of aluminium), on the coating material and types of coating and on the requirements for the surface appearance and the formability.

The properties of the products can vary within greater or smaller limits depending on the choice and combination of properties required. It is therefore not practicable to specify in detail minimum requirements for all properties for all types of products.

As a general rule, material specifications shall be agreed between manufacturer and user/purchaser using, when appropriate, the guidelines from Annex C.

Guidelines for proper storage and subsequent processing of organic coated aluminium flat products are given in Annex D.