

## საქართველოს ეროვნული სტანდარტი

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სამრეწველო სარქველები- თერმოპლასტიკური მასალების დიაფრაგმიანი  
სარქველები (ისო 16138:2006)

საინფორმაციო ნაწილი. სრული ტექსტის სანახავად შეიძინეთ სტანდარტი.

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და მეტროლოგიის ეროვნული სააგენტო  
თბილისი

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წინამდებარე სტანდარტის სრული ან ნაწილობრივი აღწარმოება, ტირაჟირება და გავრცელება საქართველოს სტანდარტების, ტექნიკური რეგლამენტების და მეტროლოგიის ეროვნული სააგენტოს ნებართვის გარეშე არ დაიშვება

საინფორმაციო ნაწილი. სრული ტექსტის სანახავად შეიძინეთ სტანდარტი.

ICS 23.060.99

English Version

Industrial valves - Diaphragm valves of thermoplastics materials  
(ISO 16138:2006)

Robinetterie industrielle - Robinets à membrane en  
matériaux thermoplastiques (ISO 16138:2006)

Industriearmaturen - Membranventile aus Thermoplasten  
(ISO 16138:2006)

This European Standard was approved by CEN on 3 March 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

This document (EN ISO 16138:2006) has been prepared by Technical Committee CEN/TC 69 "Industrial valves", the secretariat of which is held by AFNOR, in collaboration with Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2006, and conflicting national standards shall be withdrawn at the latest by September 2006.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## ANNEX ZA

(informative)

### Relationship between this International Standard and the Essential Requirements of EU Directive 97/23 EC (PED)

This International Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide one means of conforming to Essential Requirements of the New Approach Directive 97/23/EC (PED).

Once this standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

**Table ZA.1 — Correspondence between this Standard and Directive 97/23/EC (PED)**

Sub-clause(s) of this International Standard	Essential Requirements (ERs) of EU Directive 97/23/EC	
4.1; 4.3; 5.2	Design for adequate strength	2.2.1
5.2.3	Type test	2.2.2
4.8.1	Wear	2.7
4.7.1	Traceability	3.1.5
8.1	Marking	3.3
4.8.3	Operating instruction	3.4
4.2; 4.3	Materials for pressurized parts	4.1, 4.2 a)

**WARNING:** Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

# INTERNATIONAL STANDARD

# ISO 16138

First edition  
2006-03-15

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## Industrial valves — Diaphragm valves of thermoplastics materials

*Robinetterie industrielle — Robinets à membrane en matériaux  
thermoplastiques*

საინფორმაციო ნაწილი. სრული ტექსტის სანახავად შეიძინეთ სტანდარტი.



Reference number  
ISO 16138:2006(E)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 16138 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 69, *Industrial valves*, in collaboration with ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 7, *Valves and auxiliary equipment of plastics materials*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

საინფორმაციო ნაწილი. სრული ტექსტის სანახავად შეიძინეთ სტანდარტი.