

საქართველოს სტანდარტი

არაგაცხელებადი წნევის ჭურჭელი - ნაწილი 6: მაღალი წნევის ჭურჭელისა და
წნევის ქვეშ სადაწნეო ნაწილების პროექტირებისა და დამზადებისთვის,
რომლებიც დამზადებულია სფეროიდული გრაფიტიანი ჩამოსხმული
თუჯისგან

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ეროვნული სააგენტო
თბილისი

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English Version

Unfired pressure vessels - Part 6: Requirements for the design
and fabrication of pressure vessels and pressure parts
constructed from spheroidal graphite cast iron

Récepteurs sous pression non soumis à la flamme - Partie 6:
Exigences pour la conception et la fabrication des récepteurs
sous pression et des parties sous pression moulés en fonte
à graphite sphéroïdal

Unbefeuerte Druckbehälter - Teil 6: Anforderungen an die
Konstruktion und Herstellung von Druckbehältern und
Druckbehälterteilen aus Gusseisen mit Kugelgraphit

This European Standard was approved by CEN on 19 August 2014.

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საინფორმაციო ნაშროვი სრული გექნების სანახავის დაწესების დაწესებულების მიერ.

Foreword

This document (EN 13445-6:2014) has been prepared by Technical Committee CEN/TC 54 "Unfired pressure vessels", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2014, and conflicting national standards shall be withdrawn at the latest by December 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative annex ZA, which is an integral part of this document.

This European Standard consists of the following Parts:

- Part 1: *General*
- Part 2: *Materials*
- Part 3: *Design*
- Part 4: *Fabrication*
- Part 5: *Testing and Inspection*
- Part 6: *Requirements for the design and fabrication of pressure vessels and pressure parts constructed from spheroidal graphite cast iron*
- CR 13445-7, *Unfired pressure vessels — Part 7: Guidance on the use of conformity assessment procedures*
- Part 8: *Requirements for the design and fabrication of pressure vessels and pressure parts constructed from spheroidal graphite cast iron.*
- CEN/TR 13445-9, *Unfired pressure vessels — Part 9: Conformance of EN 13445 series to ISO 16528*

Although these Parts may be obtained separately, it should be recognised that the Parts are inter-dependant. As such the manufacture of unfired pressure vessels requires the application of all the relevant Parts in order for the requirements of the Standard to be satisfactorily fulfilled.

Corrections to the standard interpretations where several options seem possible are conducted through the Migration Help Desk (MHD). Information related to the Help Desk can be found at <http://www.unm.fr> (en13445@unm.fr). A form for submitting questions can be downloaded from the link to the MHD website. After subject experts have agreed an answer, the answer will be communicated to the questioner. Corrected pages will be given specific issue number and issued by CEN according to CEN Rules. Interpretation sheets will be posted on the website of the MHD.

This document supersedes EN 13445-6:2009. This new edition incorporates the Amendments which have been approved previously by CEN members, and the corrected pages up to Issue 5 without any further technical change. Annex Y provides details of significant technical changes between this European Standard and the previous edition.

Amendments to this new edition may be issued from time to time and then used immediately as alternatives to rules contained herein. It is intended to deliver a new Issue of EN 13445:2014 each year, starting with the present document as Issue 1, consolidating these Amendments and including other identified corrections.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

საინფორმაციო ნაწილი. სრული გექნილი ინტერიერის სანახავაზე დაგენერირებული მოდელი დაგენერირებული იყო 2014 წლის 09 მაისის დღის დროისთვის.