საქართველოს სტანდარტი

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საინფორმაციო მონაცემები

- **1 მიღებულია და დაშვებულია სამოქმედოდ:** სსიპ-საქართველოს სტანდარტებისა და მეტროლოგიის ეროვნული სააგენტოს გენერალური დირექტორის 24/08/2021 წლის № 50 განკარგულებით
- 2 მიღებულია "თავფურცლის" თარგმნის მეთოდით: სტანდარტიზაციის ევროპული კომიტეტის სტანდარტი ენ 12390-1:2021 "გამყარებული ბეტონის გამოცდა- ნაწილი 1: ნიმუშებისა და ყალიბების ფორმები, ზომები და სხვა მოთხოვნები"
 - 3 ნაცვლად ენ 12390-1:2012
- **4 რეგისტრირებულია:** სსიპ-საქართველოს სტანდარტებისა და მეტროლოგიის ეროვნული სააგენტოს რეესტრში: 24/08/2021 წლის №268-1.3-021062

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English Version

Testing hardened concrete - Part 1: Shape, dimensions and other requirements for specimens and moulds

Essais pour béton durci - Partie 1 : Forme, dimensions et autres exigences aux éprouvettes et aux moules

Prüfung von Festbeton - Teil 1: Form, Maße und andere Anforderungen für Probekörper und Formen

This European Standard was approved by CEN on 7 June 2021.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN 12390-1:2021) has been prepared by Technical Committee CEN/TC 104 "Concrete and related products", the secretariat of which is held by SN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2022, and conflicting national standards shall be withdrawn at the latest by January 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 12390-1:2012.

The following amendments have been made to the former edition:

- editorial revision;
- increases in the allowable tolerances for flatness of moulds and the dimensions of the specimens which reflect current industry practice.

This document is one of a series on testing concrete.

EN 12390, *Testing hardened concrete*, consists of the following parts:

- Part 1: Shape, dimensions and other requirements for specimens and moulds;
- Part 2: Making and curing specimens for strength tests;
- Part 3: Compressive strength of test specimens;
- Part 4: Compressive strength Specification for testing machines;
- Part 5: Flexural strength of test specimens;
- Part 6: Tensile splitting strength of test specimens;
- Part 7: Density of hardened concrete;
- Part 8: Depth of penetration of water under pressure;
- Part 10: Determination of the carbonation resistance of concrete at atmospheric levels of carbon dioxide;
- Part 11: Determination of the chloride resistance of concrete, unidirectional diffusion;
- Part 12: Determination of the potential carbonation resistance of concrete: Accelerated carbonation method;
- Part 13: Determination of secant modulus of elasticity in compression;
- Part 14: Semi-adiabatic method for the determination of heat released by concrete during its hardening process;

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- Part 15: Adiabatic method for the determination of heat released by concrete during its hardening process;
- Part 16: Determination of shrinkage of concrete;
- Part 17: Determination of creep of concrete in compression;
- Part 18: Determination of the chloride migration coefficient (in preparation).

This document recognizes alternative approaches towards obtaining test specimens of the correct sizes and shapes. The first is to use moulds whose lives are limited and to measure the specimens to ensure conformity. The second is to cast specimens in calibrated metal moulds which meet tighter tolerances than for specimens. The use of calibrated moulds allows relaxation on the requirement for measuring the specimens.

Annex A gives the application of EN ISO 1101 to measuring the shapes of concrete test specimens and moulds.

Annex B gives a method to measure the flatness of specimens and moulds.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

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