

საქართველოს სტანდარტი

ხე-ტყის დასამუშავებელი ცირკულარული მჭრელი მანქანები-ნაწილი 1:
ორმაგი 45% საჭრელი მანქანა V ფორმისთვის

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ეროვნული სააგენტო
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English Version

Safety of woodworking machines - Circular sawing machines -
Part 16: Double mitre sawing machines for V cutting

Sécurité des machines pour le travail du bois - Machines à
scies circulaires - Partie 16 : Tronçonneuses doubles à
coupe en V

Sicherheit von Holzbearbeitungsmaschinen -
Kreissägemaschinen - Teil 16:
Klinkschnittkreissägemaschinen

This European Standard was approved by CEN on 4 August 2012.

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Foreword

This document (EN 1870-16:2012) has been prepared by Technical Committee CEN/TC 142 "Woodworking machines - Safety", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2013, and conflicting national standards shall be withdrawn at the latest by April 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1870-16:2005+A1:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the Machinery Directive.

For relationship with EU Directive 2006/42/EC, see informative Annex ZA, which is an integral part of this document.

The main modification to the 2009 edition relates to the introduction of performance levels (PL).

Organisations contributing to the preparation of this document include European Committee of Woodworking Machinery Manufacturers Association "EUMABOIS".

EN 1870, *Safety of woodworking machines — Circular sawing machines*, consists of the following parts:

- *Part 1: Circular saw benches (with and without sliding table), dimension saws and building site saws;*
- *Part 3: Down cutting cross-cut saws and dual purpose down cutting cross-cut saws/circular saw benches;*
- *Part 4: Multiblade rip sawing machines with manual loading and/or unloading;*
- *Part 5: Circular sawbenches/up-cutting cross-cut sawing machines;*
- *Part 6: Circular sawing machines for firewood and dual purpose circular sawing machines for firewood/circular saw benches, with manual loading and/or unloading;*
- *Part 7: Single blade log sawing machines with integrated feed table and manual loading and/or unloading;*
- *Part 8: Single blade edging circular rip sawing machines with power driven saw unit and manual loading and/or unloading;*
- *Part 9: Double blade circular sawing machines for cross-cutting with integrated feed and with manual loading and/or unloading;*
- *Part 10: Single blade automatic and semi-automatic up-cutting cross-cut sawing machines;*
- *Part 11: Semi-automatic and automatic horizontal cross-cut sawing machines with one saw unit (radial arm saws);*
- *Part 12: Pendulum cross-cut sawing machines;*

- *Part 13: Horizontal beam panel sawing machines;*
- *Part 14: Vertical panel sawing machines;*
- *Part 15: Multi-blade cross-cut sawing machines with integrated feed of the workpiece and manual loading and/or unloading;*
- *Part 16: Double mitre sawing machines for V-cutting;*
- *Part 17: Manual horizontal cutting cross-cut sawing machines with one saw unit (radial arm saws);*
- *Part 18: Dimension saws (at Enquiry stage at the time of publication of the present document);*
- *Part 19: Circular saw benches (with and without sliding table) and building site saws (at Enquiry stage at the time of publication of the present document).*

The documents produced by CEN/TC 142 are particular to woodworking machines and complement the relevant A and B standards on the subject of general safety (see EN ISO 12100:2010, Introduction for a description of A, B and C standards).

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

This document has been prepared to be a harmonised standard to provide one means of conforming to the essential safety requirements of the Machinery Directive, and associated EFTA regulations.

This document is a type C standard as stated in EN ISO 12100:2010.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this C type standard take precedence over the provisions of other standards, for machines that have been designed and built in accordance with the requirements of the provisions of this type C standard.

The requirements of this document are directed to manufacturers and their authorised representatives of double mitre sawing machines for V-cutting. They are also useful for designers.

This document also includes information to be provided by the manufacturer to the user.

Common requirements for tooling are given in EN 847-1:2005+A1:2007.