# საქართველოს სტანდარტი

ზიტუმი და ბიტუმირებული შემკვრელები - სტრუქტურული სპეციფიკაცია ზიტუმის პოლიმერის შეცვლისთვის

> საქართველოს სტანდარტებისა და მეტროლოგიის ეროვნული სააგენტო თბილისი

## საინფორმაციო მონაცემები

1 დამტკიცებულია და შემოღებულია სამოქმედოდ საქართველოს სტანდარტებისა და მეტროლოგიის ეროვნული სააგენტოს 2016 წლის 15 აპრილის  $\mathbb{N}^{\circ}$  34 და 2016 წლის 1 თებერვლის  $\mathbb{N}^{\circ}$  7 განკარგულებებით

2 მიღებულია გარეკანის თარგმნის მეთოდით სტანდარტიზაციის ევროპული კომიტეტის სტანდარტი ენ 14023:2010 "ბიტუმი და ბიტუმირებული შემკვრელები - სტრუქტურული სპეციფიკაცია ბიტუმის პოლიმერის შეცვლისთვის"

### 3 პირველად

**4 რეგისტრირებულია** საქართველოს სტანდარტებისა და მეტროლოგიის ეროვნული სააგენტოს რეესტრში: 2016 წლის 15 აპრილი №268-1.3-8629

აკრძალულია ამ სტანდარტის გადაცემა მესამე პირებისათვის ან/და მისი სხვა ფორმით გავრცელება

## EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 14023

April 2010

ICS 93.080.20

Supersedes EN 14023:2005

#### **English Version**

# Bitumen and bituminous binders - Specification framework for polymer modified bitumens

Bitumes et liants bitumineux - Cadre de spécifications des bitumes modifiés par des polymères

Bitumen und bitumenhaltige Bindemittel - Rahmenwerk für die Spezifikation von polymermodifizierten Bitumen

This European Standard was approved by CEN on 6 March 2010.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

| Conte   | ents F   | Page |
|---------|--|------|
| Forewoi | rd   | 3    |
| ntroduc | ction  | 4    |
| 1 9     | Scope  | 5    |
| 2 I     | Normative references   | 5    |
| 3 .     | Terms and definitions  | 6    |
| 4 ;     | Sampling   | 6    |
| 5 I     | Requirements and test methods  | 6    |
| 6 I     | Evaluation of conformity   | 13   |
|         | A (informative) Example of selected classes for a PMB 45/80-60   |      |
| Annex E | 3 (informative) Other properties   | 17   |
| Annex Z | ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive |      |
|         | aphy   |      |
|         |  |      |

#### **Foreword**

This document (EN 14023:2010) has been prepared by Technical Committee CEN/TC 336 "Bituminous binders", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2010, and conflicting national standards shall be withdrawn at the latest by October 2010.

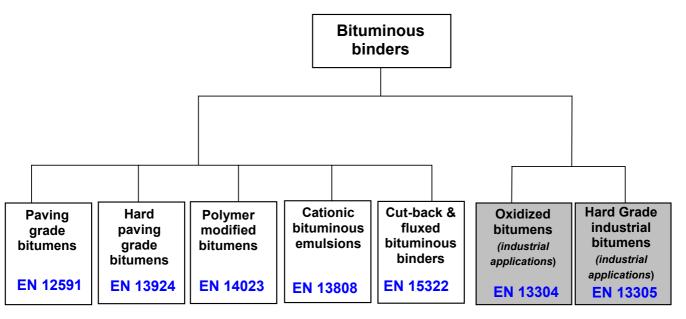
Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14023:2005.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This European Standard is part of a family of European Standards for bitumen as follows:



NOTE Industrial applications are not covered by mandate M/124.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

#### Introduction

This European Standard is closely related to EN 12591, *Bitumen and bituminous binders – Specifications for paving grade bitumens* [1]. This introduction gives information on the basis for selection of the grades defined in this European Standard, the status of certain characteristics and test methods, and proposed development of this European Standard.

The general principle adopted in the development of EN 12591 [1] was to provide a range of grades suitable for the manufacture of the materials for road construction and maintenance used, and the climatic and traffic conditions encountered, in all the Member States. This European Standard extends the range of grades specified in EN 12591 [1], following the wider use of modified binders for road construction and maintenance having improved performances.

As with EN 12591 [1], it is compulsory for the full specification to be published in all EU and EFTA countries. However, it is permitted for each country to define the most suitable grades and classes.

Annex B lists informative characteristics which producers of polymer modified bitumens are invited to supply to the client on a voluntary basis. It is hoped that the data so gathered will be of assistance in developing performance-related specifications in the future.