

## საქართველოს სტანდარტი

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სურსათის მწარმოებელი მანქანები - ფიქსირებული სექციური ღუმელები -  
უსაფრთხოების და ჰიგიენური მოთხოვნები

საქართველოს სტანდარტებისა და მეტროლოგიის  
ეროვნული სააგენტო  
თბილისი

საინფორმაციო მონაცემები

1 შემუშავებულია საქართველოს სტანდარტების და მეტროლოგიის ეროვნული სააგენტოს სტანდარტების დეპარტამენტის მიერ

2 დამტკიცებულია და შემოღებულია სამოქმედოდ საქართველოს სტანდარტების და მეტროლოგიის ეროვნული სააგენტოს 2019 წლის 6 დეკემბრის № 98 განკარგულებით

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4 პირველად

5 რეგისტრირებულია საქართველოს სტანდარტების და მეტროლოგიის ეროვნული სააგენტოს რეესტრში: 2019 წლის 6 დეკემბერი №268-1.3-016347

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Food processing machinery - Fixed deck oven loaders - Safety  
and hygiene requirements

Machines pour les produits alimentaires - Elévateurs-  
enfourneurs - Prescriptions relatives à la sécurité et à  
l'hygiène

Nahrungsmittelmaschinen -  
Ofenbeschickungseinrichtungen - Sicherheits- und  
Hygieneanforderungen

This European Standard was approved by CEN on 1 August 2005 and includes Amendment 1 approved by CEN on 1 November 2009.

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Management Centre: Avenue Marnix 17, B-1000 Brussels

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## Foreword

This document (EN 13591:2005+A1:2009) has been prepared by Technical Committee CEN/TC 153 "Machinery intended for use with foodstuffs and feed", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2010, and conflicting national standards shall be withdrawn at the latest by June 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 1 November 2009.

This document supersedes EN 13591:2005.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **[A<sub>1</sub>] [A<sub>1</sub>]**.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association and supports essential requirements of **[A<sub>1</sub>] EU Directive(s) [A<sub>1</sub>]**.

**[A<sub>1</sub>]** For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document. **[A<sub>1</sub>]**

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## Introduction

This European Standard is a type C standard as stated in [A1](#) EN ISO 12100 [A1](#).

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.