

საქართველოს სტანდარტი

მანქანა-დანადგარების უსაფრთხოება - რკალური ღუმელით რკინის
წარმოების მანქანა დანადგარებისა და აღჭურვილობის უსაფრთხოების
მოთხოვნები

საქართველოს სტანდარტებისა და მეტროლოგიის ეროვნული სააგენტო თბილისი

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Safety of machinery - Safety requirements for machinery and equipment for production of steel by electric arc furnaces

Sécurité des machines - Exigences de sécurité pour les machines et les équipements pour la production d'acier par four à arc électrique

Sicherheit von Maschinen - Sicherheitsanforderungen für Anlagen und Einrichtungen zur Erzeugung von Stahl mittels Elektrolichtbogenofen

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Foreword

This document (EN 14681:2006+A1:2010) has been prepared by Technical Committee CEN/TC 322 "Equipments for making and shaping of metals - Safety requirements", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2010, and conflicting national standards shall be withdrawn at the latest by October 2010.

This document includes Amendment 1, approved by CEN on 2010-02-28.

This document supersedes EN 14681:2006.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **[A]** **[A1]**.

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This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document.

This European Standard was elaborated by CEN/TC 322/WG1 comprising experts from the following countries: Austria, Germany, Italy and Sweden.

NOTE Initially it was planned to prepare this European Standard as a part of the standard series EN 746 "Industrial thermoprocessing equipment". As a result of the time gap between the elaboration of EN 746-1:1997 and this European Standard the goal could not be achieved because of a diverging technical level in both standards. For the next revision of both standards it is foreseen to reconsider the initial plan.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

This European Standard is a type C standard as stated in EN ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this European Standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

Where for clarity an example of a preventive measure is given in this European Standard, this should not be considered as the only possible solution. Any other solution leading to the same risk reduction is permissible if an equivalent level of safety is achieved.