# საქართველოს სტანდარტი

სურსათის გადამამუშავებელი მანქანება-დანადგარები - პლანეტარული სარევები - უსაფრთხოებისა და ჰიგიენის მოთხოვნები

საქართველოს სტანდარტებისა და მეტროლოგიის ეროვნული სააგენტო თბილისი

### საინფორმაციო მონაცემები

- 1 **შემუშავებულია** საქართველოს სტანდარტების და მეტროლოგიის ეროვნული სააგენტოს სტანდარტების დეპარტამენტის მიერ
- 2 დამტკიცებულია და შემოღებულია სამოქმედოდ საქართველოს სტანდარტების და მეტროლოგიის ეროვნული სააგენტოს 2019 წლის 20 დეკემბრის № 102 განკარგულებით
- 3 მიღებულია გარეკანის თარგმნის მეთოდით სტანდარტიზაციის ევროპული კომიტეტის სტანდარტი ენ 454:2014 "სურსათის გადამამუშავებელი მანქანება-დანადგარები პლანეტარული სარევები უსაფრთხოებისა და ჰიგიენის მოთხოვნები"

## 4 პირველად

**5 რეგისტრირებულია** საქართველოს სტანდარტების და მეტროლოგიის ეროვნული სააგენტოს რეესტრში: 2019 წლის 20 დეკემბერი №268-1.3-016647

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# EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

**EN 454** 

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#### **English Version**

# Food processing machinery - Planetary mixers - Safety and hygiene requirements

Machines pour les produits - Batteurs-mélangeurs -Prescriptions relatives à la sécurité et l'hygiène Nahrungsmittelmaschinen - Planetenrühr- und - knetmaschinen - Sicherheits- und Hygieneanforderungen

This European Standard was approved by CEN on 6 September 2014.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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#### **Foreword**

This document (EN 454:2014) has been prepared by Technical Committee CEN/TC 153 "Machinery intended for use with foodstuffs and feed", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2015 and conflicting national standards shall be withdrawn at the latest by May 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 454:2000+A1:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2006/42/EC.

For relationship with EU Directive 2006/42/EC, see informative Annex ZA, which is an integral part of this document.

#### Significant changes:

The significant changes with respect to the previous edition EN 454:2000+A1:2009 are listed below:

- modification of the numbers of classes of machines (2 instead of 3);
- solid guard to protect against dust emission was added;
- safety dimensions for the guard was précised;
- control of the position of the bowl in working position for the Class 1;
- table of verification of safety and hygiene requirements was completely revised.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

This document is a type C standard as stated in EN ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this European Standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.